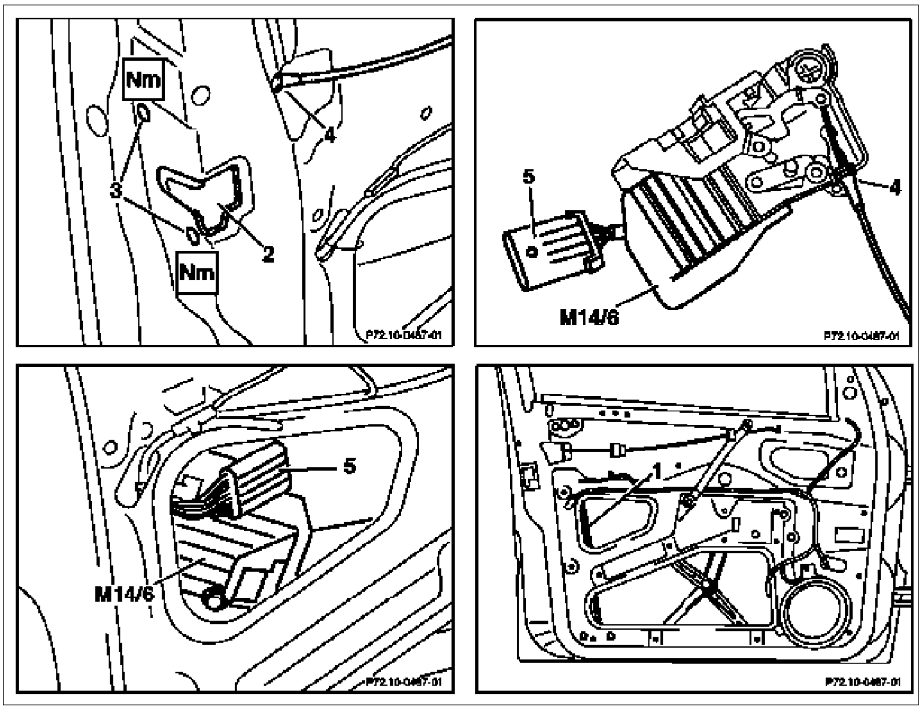
AR72.10-P-4011GH	Removing and installing front door lock	13.2.97

MODEL 163

1	*Guide rail*
2	*Door lock*
3	*Screws*
4	*Control cable*
5	*Connector*
M14/5	*Right front door central locking motor (not illustrated)*
M14/6	*Left front door central locking motor (not illustrated)*



P72.10-0487-06

Operation no. of operation texts or of standard texts and flat rates

Division	Operation no.	Operation text
P	724290	REPLACING LOCK ON LEFT FRONT DOOR
P	724300	REPLACING LOCK ON RIGHT FRONT DOOR

	Removal, installation		
1	Remove door liner on front door		AR72.10-P-1000GH
2	Remove outer door handle on front door		AR72.10-P-2400GH
3	Remove bearing bracket for door handle		
4	Pull door foil off of inner door panel	**Installation:** Replace damaged foil	
5	Remove window lift mechanism guide rail (1)		
6	Unscrew screws (3)	Nm	*BA72.10-P-1004-01D
7	Disconnect connector (5) on central locking motor (M14/5 or M14/6)		
8	Remove door lock (2)	i Remove door lock (2) downward through installation opening	
9	Unhook control cable (4)		
10	Install in opposite order		

Nm **Front door**

Number	**Designation**		**Model 163**
BA72.10-P-1004-01D	Screw on door lock	Nm	8